

Huasun heterojunction photovoltaic module installation manual

Module structure	Module type	
dual glass modules (framed)	HS-210R-B96DS	HSN-210R-B96DS
	HS-210R-B96DSN	HSN-210R-B96DSN
	HS-210R-B96DSB	HSN-210R-B96DSB
	HS-210R-S96DSB	HSN-210R-S96DSB
	HS-210R-B108DS	HSN-210R-B108DS
	HS-210R-B108DSN	HSN-210R-B108DSN
	HS-210R-B108DSB	HSN-210R-B108DSB
	HS-210R-S108DSB	HSN-210R-S108DSB
	HS-210R-B132DS	HSN-210R-B132DS
	HSN-210R-B132DS (steel)	HSN-210R-B132DSU
	HS-210-B132DS (steel)	HSN-210-B132DSU
	HS-210-B132DS	HSN-210-B132DS
	HS-210-B120DS	HS-182-B144DS

Table Of Contents

1. General Information	3
1.1. Overview	3
1.2. Install Manual Disclaimer	3
1.3. Limitation of Liability	3
1.4. Module Identification	3
2. Unloading, Transportation and Storage	5
2.1. Unloading	5
2.2. Storage	10
3. Unpacking	12
3.1. Precautions	12
3.2. Unpacking Methods	13
4. Installation	17
4.1. Fire Safety	17
4.2. Installation Safety	17
4.3. Safe Operation	18
4.4. Installation Conditions	19
4.5. Mechanical Installation of Modules	21
5. Electrical Installation	29
5.1. Electrical Performance	29
5.2. Cables	30
5.3. Connectors	30
5.4. Bypass Diode	31
5.5. Anti-pid and Inverter Compatibility	31
5.6. Cabling method	32
6. Grounding	33
7. Operation and Maintenance	34
7.1. Cleaning	34
7.2. Visual Inspection of Modules	35
7.3. Inspection Of Connectors and Cables	36

1. General Information

1.1. Overview

This general manual provides important safety information on the installation, maintenance, and handling of heterojunction (HJT) solar modules. Professional installer must read these guidelines carefully and follow these instructions to the letter. Failure to follow these instructions may result in death, injury or property damage. The installation and removal of HJT PV modules requires professional skills and should only be performed by qualified professionals. Installer must inform end-user (consumers) about the aforesaid information accordingly.

The "module" or "HJT module" in this specification refers to one or more HS series HJT photovoltaic modules. Please keep this manual for future reference.

It is recommended to visit the HUASUN www.huasunsolar.com regularly to obtain the latest version.

1.2. Install Manual Disclaimer

Because the use of the manual and the conditions or methods of installation, operation, use and maintenance of photovoltaic (PV) product are beyond HUASUN's control, HUASUN does not accept responsibility and expressly disclaims liability for loss, damage, or expense arising out of or in any way connected with such installation, operation, use or maintenance. No responsibility is assumed by HUASUN for any infringement of patents or other rights of third parties, which may result from use of the PV product. NO license is granted by implication or otherwise under any patent or patent rights. The information in this manual is based on HUASUN's knowledge and experience and is believed to be reliable, but such information including product specification (without limitations) and suggestions do not constitute a warranty, express or implied. HUASUN reserve the right to change the manual, the PV produce, the specifications, or product information sheets without prior notice.

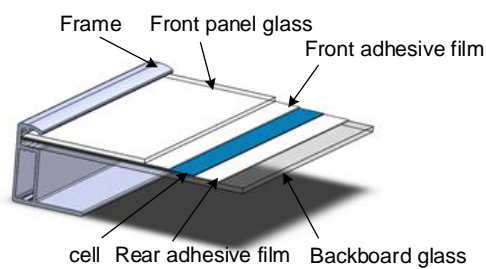
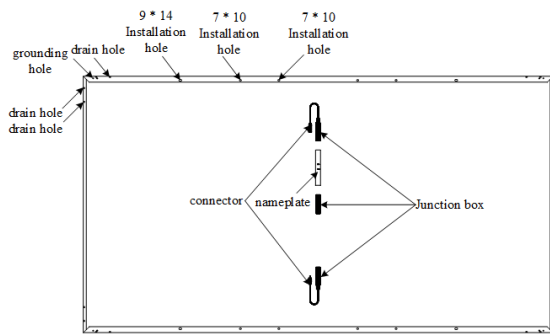
1.3. Limitation of Liability

HUASUN is not responsible for any form of injury, including but not limited to module operation, system installation, and physical injury, injury and property damage caused by whether it is in accordance with the instructions in this manual.

1.4. Module Identification

Each module is affixed with 2 or 3 labels containing the following information:

- 1) Nameplate: contains product type, rated power, rated current, rated voltage, open circuit voltage, short circuit current, certification mark, maximum system voltage and other information.
- 2) Serial number: Each component has several identical serial numbers.
- 3) Current binning label (if any): Binning the components according to the rated current, and identifying them on the components.



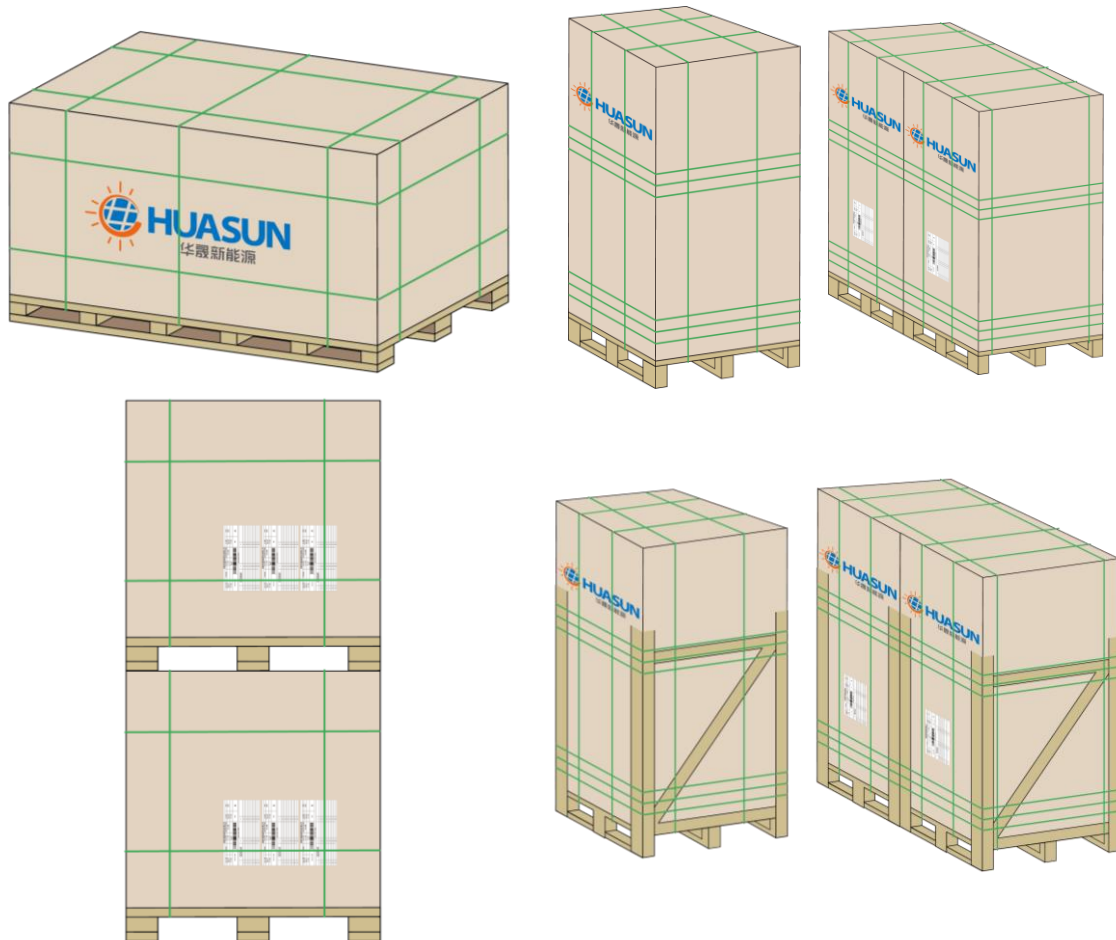
Double glass module diagram (framed)

2. Unloading, Transportation and Storage

Do not stand or pass on both sides and a safe distance shall be kept while the forklift is operating

Horizontal packaging prohibits stacking more than two layers, vertical packaging prohibits stacking.

Always choose a flat and rigid ground to ensure that the packing boxes are placed smoothly to avoid falling.



Horizontal packaging

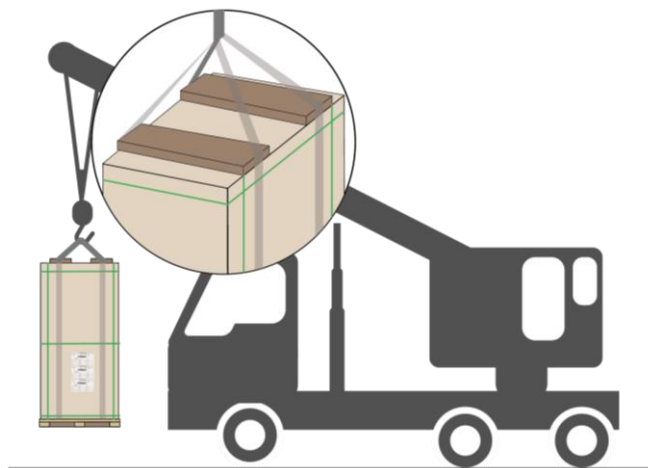
Vertical packaging

2.1. Unloading

After receiving the modules, please check whether the package is in good condition, and check whether the module model and quantity on the shipping mark are consistent with the delivery note. If any abnormality is found, please contact logistics personnel and HUASUN sales personnel immediately before unpacking.

2.1.1. Crane Unloading

- 1) Before hoisting, a special lifting tool with the right tension should be selected according to the weight and size of the module. During hoisting, the position of the hoist sling should be adjusted to keep the gravity of modules on the top of the packing box;
- 2) If a fixing device is required, please choose the one with same with of the packing box, to prevent the sling from squeezing the packing box, resulting in module damage. Please operate the sling at an even speed, and when the hoist is close to the ground, straighten and place the carton gently on a relatively flat position;
- 3) Only 4 pallets of modules max. are allowed to be lifted at a time for landscape-oriented packing while 2 pallets of modules max. are allowed to be lifted at a time for portrait-oriented packing;
- 4) It is strictly prohibited to lift components in severe weather with wind greater than level 6, heavy rain or snow.



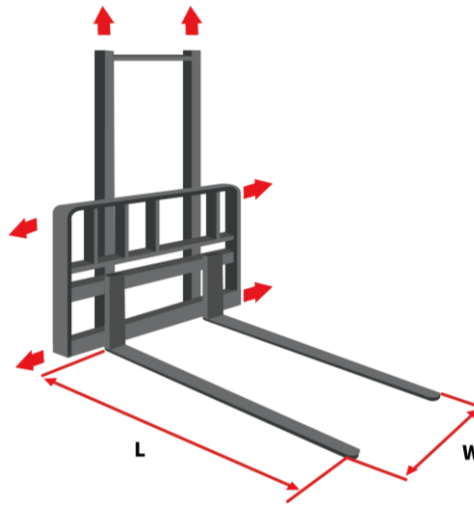
2.1.2. Forklift Unloading

- 1) The height of the loading dock platform should be flush with the bottom of the trailer;
- 2) Speed control of forklift at straight-line driving <5km/h, turning speed < 3km/h, avoid emergency stop and rapid start;
- 3) If the packing box blocks the sight of the forklift driver, it is recommended to drive in reverse during transporting, and a special person should be arranged to supervise and command, to prevent

the forklift hitting personnel or goods result in personnel injury accidents or damage of modules when the packing box falling;

4) A flat rigid ground should be chosen for placing the modules after transported to the installation site.

2.1.3. General Storage Forklift



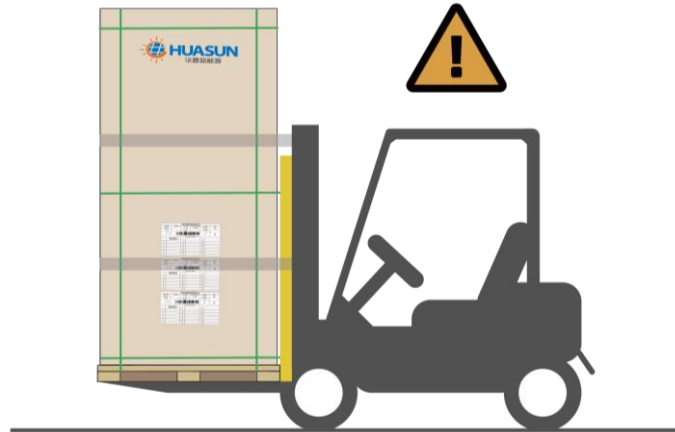
1) Choose a forklift with the right tonnage based on the weight of the modules to be lifted. The depth that the forklift blade inserted into the pallet should not be less than three-quarters of the pallet (the length of the forklift blade $L \geq 3/4$ of the pallet length). It is recommended to extend the height or width of the pallet shelf of the forklift blades to prevent the forklift from directly touching the module glass; In order to ensure better stability when forklifting, adjusting the spacing W between the forklift blades as far as possible to the maximum to prevent forklift scraping the pallet foot pier.

2) Please operate slowly and prohibit the forklift blades from bumping against the carton or pallet. Place protective buffer materials (silicone, rubber, and EPE are recommended to use as shown in yellow in the figure) in advance to prevent the modules in the packing box from being damaged due to external forces.

Precautions for taking portrait-oriented packing of modules as an example:

a. Avoid top collision when entering and exiting the container;

- b. It is recommended to use safety rope to fix the modules onto the forklift, keeping the forklift upright during transportation, and no people are allowed to stand on both sides;



- c. Please control the speed to prevent tipping;
- d. Do not touch the module glass;
- e. Do not tilt placement.



2.1.4. Project Site Transfer

Project Site Transfer refers to the transportation of pallets modules between the project storage site and the construction site after modules arrive at the project storage site;

2.1.5. Forklift Truck Specifications:

Please use forklift with rated lifting weight ≥ 3.5 tons to load and transport modules.

Note: Do not make the raised part of the forklift blade directly contact with the carton or modules, to prevent the modules from being damaged due to the head collision.

2.1.6. Portrait-oriented Packing

- 1) Forklift blade length (L) 1.0m spacing (W_2) adjusted as close as possible to the foot piers on both sides of the pallet;
- 2) Height (H) of the mast 1.7m with (W_1) ≥ 1.5 m, the mast should be perpendicular to the forklift blade, the mast structure should be strong (can withstand pressure ≥ 1.5 tons), when the whole pallet of modules leans on the mast, the mast shall not be deformed due to pressure;
- 3) The top beam of the mast should be fixed with buffer materials silicone, rubber, and EPE are recommended) at the contact point with the package of modules, so as to prevent the forklift from breaking the modules and profiles.



2.1.7. Landscape-oriented Packing

- 1) Forklift blade length (L) ≥ 1.0 m spacing (W_2) adjusted as close as possible to the two sides of the pallet foot pier;
- 2) Mast height (H) ≥ 1.5 m or width (W_1) ≥ 2.5 m;
- 3) The mast should be perpendicular to the forklift blades, and the mast structure (can withstand pressure ≥ 1.5 tons) should be strong. When the whole pallet of modules leans against the mast, the mast shall not be deformed due to pressure;

4) The top beam of the mast should be fixed with buffer materials (silicone, rubber, and EPE are recommended) at the contact point with the package of modules, so as to prevent the forklift from breaking the modules and profiles.

*Specifications and operation specifications of forklift including but are not limited to the above.



Key precautions to be taken as follows:

- 1) During forklift transportation, the packing box should be tilted against the forklift mast. Safety rope with tensile strength $\geq 2000\text{kgf}$ must be used to fix the modules on the forklift and the driving speed should be controlled to prevent toppling;
- 2) Put the packing box on the ground smoothly, (no toppling risk) before untying the safety rope;
- 3) Slowly exit the forklift.

2.2. Storage

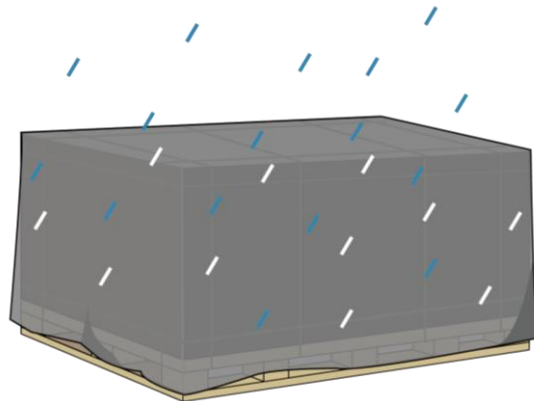
Modules should be stored in a dry and ventilated environment and placed on flat ground to avoid breaking or toppling of the package due to deformation or collapse of the ground.

Storage requirements: Humidity $< 85\%$ and temperature range from -40°C to $+50^{\circ}\text{C}$

Note:

- a. Do not remove the original package, keep the wrapping film and packing carton intact, if the modules need to be transported for long distances or long term storage;
- b. Restacking of modules is strictly prohibited after delivery.

- c. It is recommended to store the modules to a standard warehouse for long term storage, regular inspection should be performed to check if any abnormal tilting, reinforcing in time if any to ensure personal safety;
- d. The shelves in the warehouse must have sufficient carrying capacity and storage space. Regular inspection should be performed to ensure safe storage of the goods. If modules need to be stored at the project site, do not place them on soft and easy collapsed ground. Rigid ground or ground with high terrain should be selected and leveled to ensure that modules will not collapse or til in long-term storage;
- e. In rainy weather, please use a rain cloth to completely cover the modules and pallets, and rain-proof and moisture-proof measures shall be taken for the pallets and cartons. When there is sunshine or wind, remove the rain cloth to make the outer package dry as soon as possible to avoid collapsing due to moisture deformation;

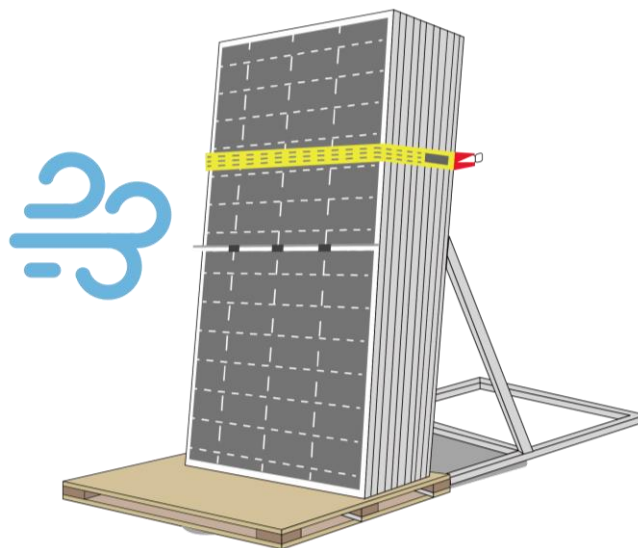


- f. Do not immerse modules in water. The ground drainage measures should be taken in the storage place at first to prevent the ground from soft and sinking resulted from a large amount of water accumulated after rain;
- g. Unauthorized personnel are prohibited from approaching the module storage area;
- h. Modules should be concentrated stored as much as possible.

3. Unpacking

3.1. Precautions

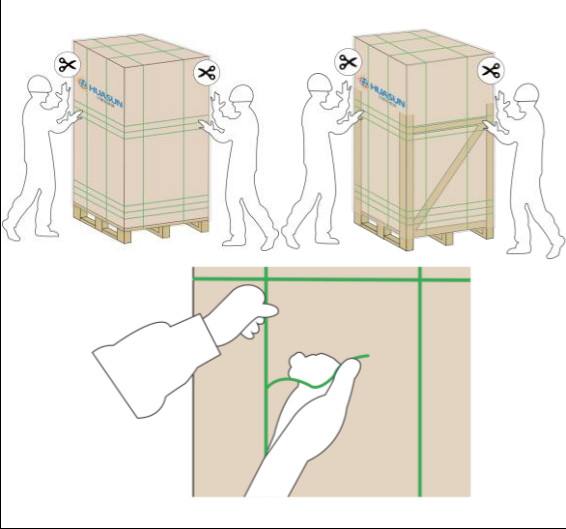
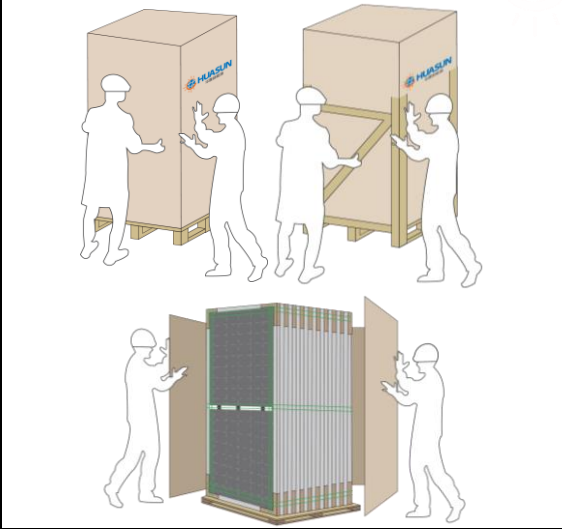
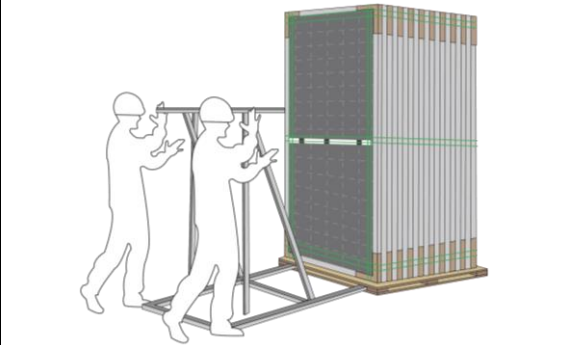
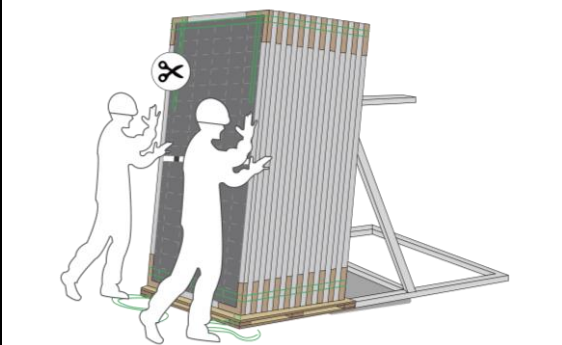
- 1) Before unpacking, please check the product model, power grade, serial number and relevant suggestions on the A4 paper (mark) of the outer box, and please read the unpacking instructions carefully. User-defined unpacking is prohibited;
- 2) Before unpacking, please make sure that the outer packing box is intact. It is recommended to use a utility knife to remove the packing tape and wrapping film. Do not use excessive force to remove the box so as not to scratch the modules in the box;
- 3) Please check whether the number of modules in the box and the barcode information on the frame are consistent with the shipping mark;
- 4) Please follow the recommended unpacking procedures to unpack the modules. Modules must always be unpacked by at least 2 people. Always wear insulation gloves when handling the modules;
- 5) After unpacking, it is recommended to place the remaining un-installed modules horizontally on a pallet and repack them to prevent toppling (stack them one by one with the glass side up when packing). The maximum number of stacked modules should not exceed 16 pieces in one stack;
- 6) It is necessary to use safety rope to fix the upright modules with the support if the modules are not installed within a short time after unpacking, in high wind weather within grade 6 (less than 12 pieces of modules);



- 7) Please contact HUASUN sales personnel in time for requirements related to the module support;
- 8) In windy weather, do not move the modules, and please fix the unpacked modules properly;
- 9) Do not perform unpacking outdoor in rainy or snowy conditions;
- 10) Do not handle modules by one person, to avoid modules sliding and impacting other modules, resulting in scratches, deformation or micro-cracks of modules;
- 11) Do not pull the junction box or cable with excessive force, so as not to damage the insulation part leading to electric leakage or shock;
- 12) Before removing the internal packing strap, protection should be taken to prevent the whole box modules from tipping over;
- 13) Ensure anti-toppling measures will be taken when unpacking landscape-oriented pallets on non-levelled or soft ground;
- 14) Do not unpack on non-levelled or soft ground since portrait-oriented pallet packing has a high center of gravity, to avoid personal injury or even death;
- 15) Do not stand on the back of the support when unpacking portrait-oriented pallet packing, please strictly follow the requirements of the unpacking instructions;
- 16) Pay attention to protection when removing the packing strap for portrait-oriented packing, to avoid scratching the face or eyes and other important parts;
- 17) No one is allowed to stand on the pallet during unpacking, please handle the modules from both sides of the pallet;
- 18) It is strictly prohibited to move the support during unpacking to prevent the modules from tipping over;
- 19) Do not lean modules against the mounting posts;
- 20) Do not use wooden strips etc. to support the back of the modules directly.

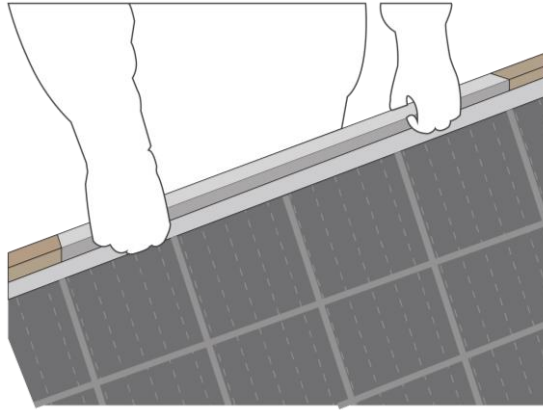
3.2. Unpacking Methods

3.2.1. Portrait-oriented Packing

	
<p>1. Remove the wrapping film. Find the binding part of the packing strap and pull the two ends of the joint with both hands respectively, and force in the opposite direction to separate them; Scissors can also be used. (The packing strap may open when unpacking. Please pay attention to protect your eyes and other important parts. Always wear protective gloves during unpacking to avoid scratching).</p>	<p>2. If there is wood guard, please remove the wood guard after removing the box cover, and finally remove the outer plate.</p>
	

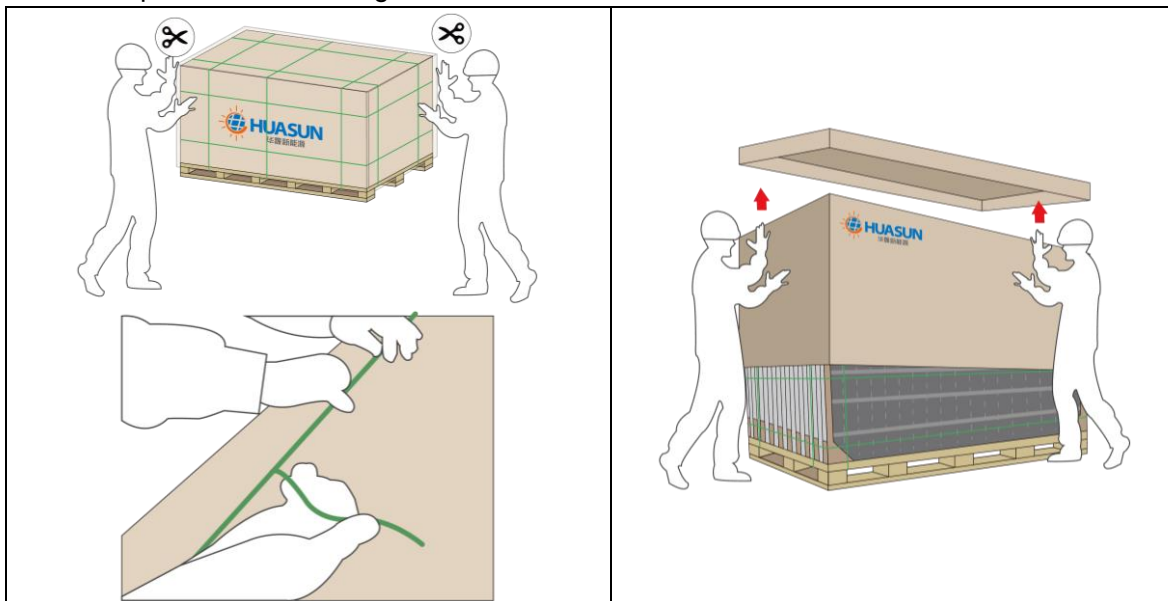
3. Insert the support into the bottom of the pallet from the back of the modules.

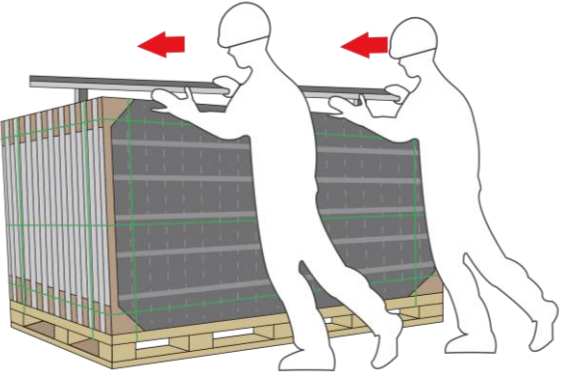
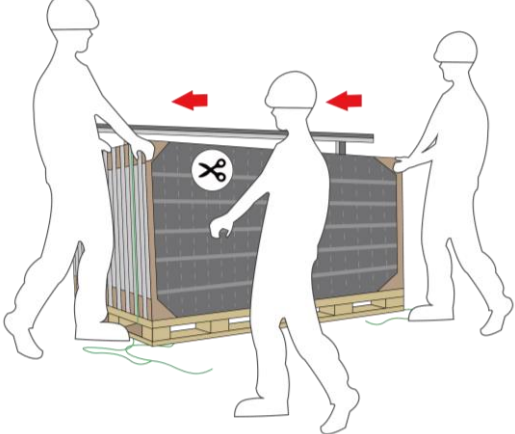
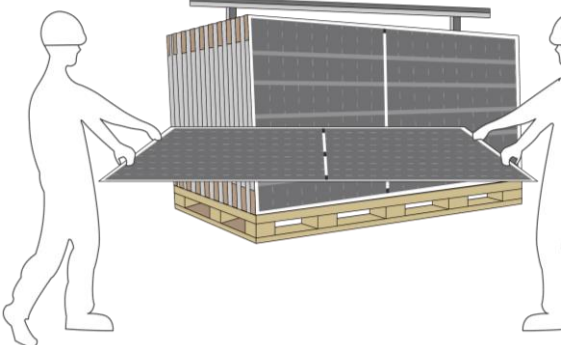
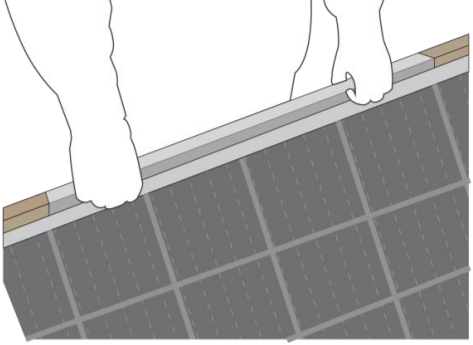
4. Two people stand on either side of the modules to prevent them from tipping over, while the other removes the internal packing straps. The two people holding the modules and push the modules gently so that modules lean against the support.



5. Two people hold the two short sides of the module and hold the frame while simultaneously exerting force and lifting the module in turn to the designated spot. Do not touch the glass surface directly with your fingers to avoid leaving fingerprints on the glass surface.

3.2.2. Landscape-oriented Packing



<p>1. Remove the wrap film and remove the packing strap (refer to portrait-oriented packing)</p>	<p>2. Remove the lid and outer cardboard.</p>
	
<p>3. Insert the support from the back of the modules into the bottom of the pallet.</p>	<p>4. Two people hold the modules to prevent them from tipping over, while the other removes the internal packing straps. The two people holding the modules push the modules gently so that they lean against the support.</p>
	
<p>5. Two people hold the two short sides of the module and hold the frame while simultaneously exerting force and lifting the module in turn to the designated spot. Do not touch the glass surface directly with your fingers to avoid leaving fingerprints on the glass surface.</p>	

4. Installation

4.1. Fire Safety

- 1) Prior to installing modules, consult local laws and regulations and follow building fire protection requirements. HUASUN modules have been qualified for Class C of Fire Rating (as per UL790) according to the corresponding certification standards;
- 2) The roof shall be roofed with a layer of fire resistant material with appropriate fire rating, and adequate ventilation shall be ensured for the back panels and mounting surfaces. Different roofing structures and mounting methods may affect the fire resistance of a building. Improper installation may result in a fire hazard;
- 3) In order to ensure the fire rating of the roof, the distance between the module frame and the roof surface must be not less than 10cm;
- 4) Use appropriate module components such as fuses, circuit breakers, ground connectors, etc. in accordance with local regulations;
- 5) Do not install modules near exposure to flammable gases.

4.2. Installation Safety

- 1) The design of Huasun module conforms to the international IEC61215 and IEC61730 standards, and its application rating is Class A. The module can be used for systems greater than 50 V or 240 W that the public may come into contact with, and has passed the IEC61730-1 and IEC61730-2 two-part test. The module meets the requirements of safety class II.
- 2) Always wear protective headgear, insulating gloves, and safety shoes (rubber soles). Take safety precautions, including but not limited to fall protection, etc.;
- 3) Do not disconnect electrical connections or unplug connectors when the circuit is loaded; incorrect operation can result in arcing or electric shock.
- 4) When modules are installed on the roof for application, later overall maintenance needs to be considered. The PV system on the roof can only be installed if it has been evaluated by a construction expert or engineer, and that a formal complete structural analysis obtained, and has been verified to be able to withstand additional system support pressures, including the PV module weight;

- 5) Contact with live parts of modules, such as terminals, while modules are under light conditions, whether connected or not, may result in burns, sparks, and fatal shocks;
- 6) Do not work in rainy, snowy or windy roof conditions with sand;
- 7) Avoid scratches and cuts to cables and connectors ;
- 8) Avoid exposing cables and connectors to direct sunlight to prevent degradation of the insulating layer.
- 9) Only use insulation tools approved for electrical equipment;
- 10) Keep children away from the system when transporting and installing mechanical and electrical parts;
- 11) Photovoltaic modules do not have switches. The photovoltaic module can only be stopped by moving it away from the light or shielding it with cloth, cardboard, or a completely opaque material;
- 12) Do not wear metal rings, watchbands, earrings, nose rings, lip rings or other metal objects when installing or troubleshooting the photovoltaic system;
- 13) Component installation must comply with local laws and accordingly national and international standards. (Example: Installation of modules in Australia must comply with “the national construction code and AS/NZS 5033”, etc).
- 14) Under normal conditions, photovoltaic modules may produce more current or voltage than its standard test conditions rated power. Therefore, the I_{sc} and V_{oc} values marked on the module should be multiplied by a factor of 1.25 when determining the module voltage class, conductor current class, minimum factor of fuse size, and size of the control output to be connected to the PV;
- 15) Please use the same type of connector for connecting modules to each other and to the device. Removing the connector or other module parts will void the warranty period.

4.3. Safe Operation

- 1) Do not unpack the modules during transportation and storage unless the modules have arrived at the installation site;
- 2) Protect the package from damage. Do not let the packaged modules in a pallet fall apart;
- 3) When stacking modules, do not exceed the upper limit marked on the packing box;
- 4) Keeping the packing boxes in a ventilated, rainproof and dry place before unpacking the modules;

- 5) Please open the packing boxes according to HUASUN unpacking Instructions;
- 6) Do not stand or walk on the modules;
- 7) Do not drop one module on another;
- 8) Do not press any heavy objects on the module glass to avoid glass damage;
- 9) Care must be taken when placing a module on a flat surface, especially in corners;
- 10) Do not attempt to disassemble the modules, remove the nameplate of the modules, or remove the components from the modules;
- 11) Do not paint or apply any other adhesive to the surface of the modules;
- 12) Do not scratch the module back film to avoid back film damage;
- 13) Do not drill holes in the module frame. This may reduce the loading capacity of the frame and result in corrosion to the frame;
- 14) Do not scratch the anodized layer on the surface of the aluminum frame, except when connected to ground. Scratches may cause corrosion that affects the loading capacity of the frame;
- 15) Do not self-repair the modules with back film or glass damaged;
- 16) Do not damage or scratch the front or back of modules, which may affect the safety of modules. Do not use such modules in which scratches or cuts are found on the front or back;
- 17) Do not insert any conductive material into the connector of the module;
- 18) Do not connect or disconnect modules when they have current or when external current is present;
- 19) Do not use water to extinguish a fire when the power supply is not disconnected;
- 20) Any artificial concentrated sunlight shall not be directed onto the PV modules;
- 21) Do not carry modules on your head;
- 22) Do not use rope to carry modules;
- 23) Do not carry modules on your back;
- 24) The cover of the junction box should remain closed at all times.

4.4. Installation Conditions

4.4.1. Conditions

The module should be installed under the following conditions:

- 1) Operating environment: -40°C to + 40°C;
- 2) Humidity: <85RH%;

Note: The mechanical load (including wind and snow load) of modules is subject to the installation method and installation position. When calculating the mechanical load, it must be calculated by professional installers according to the design requirements of the system.

Modules should be installed at altitudes below 2000m.

4.4.2. Site Selection

- 1) Modules should be installed face south in northern latitudes and north in southern latitudes;
- 2) It is recommended that the modules be installed with an angle of no less than 10°, which allows dust to be washed away by rain for more efficient light intensity and ventilation, as hot air above and below the module can flow in one direction and the module is more efficient at lower temperatures;
- 3) Refer to the standard solar PV installation guide or consult a professional solar installer and system integrator for details on the best mounting angle;
- 4) Do not use modules near or in locations where combustible gases may be produced or collected;
- 5) Modules should not be blocked by buildings, trees, chimneys, etc. during normal operation and use.
- 6) Modules must not be immersed in water or in an environment that has been exposed to water (pure or salt water) for long periods of time (e.g. fountains, sprays, etc.).
- 7) There is a risk of corrosion if the modules are placed in an environment containing salt spray (i.e. marine environment) or sulfur (i.e. sulfur sources, volcanoes, etc.).
- 8) The module and its connectors must not be exposed to unauthorized chemicals (e.g., lubricating oils, pesticides, etc.), which can cause damage to the component.
- 9) If the module needs to be installed in the offshore environment, please evaluate and confirm with the HUASUN technical team in advance before purchasing. In general, the module can be installed on land 50-500m away from the sea, but when installing the module in the area within this distance, the connector needs to be protected or added with a dust plug, which must be connected immediately after removing the dust plug, and other anti-rust measures to prevent the relevant parts from rusting.

4.5. Mechanical Installation of Modules

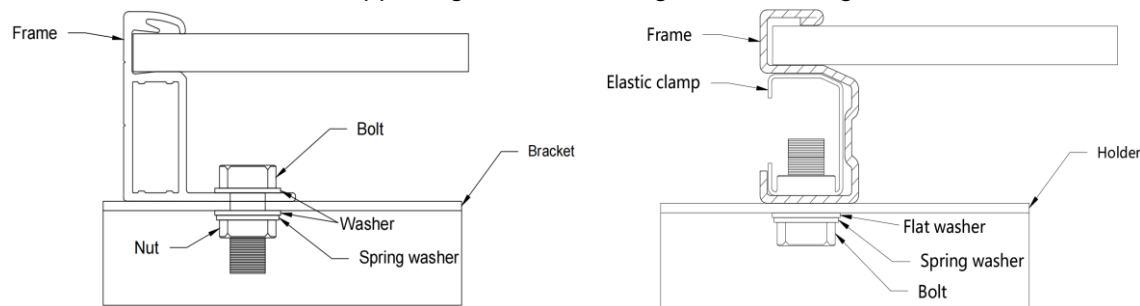
4.5.1. General Requirements

- 1) All installation methods set forth in this manual are for reference only, HUASUN is not responsible for providing the relevant installation parts, design and installation of module system. Mechanical installation shall be done by professional system installers or experienced personnel;
- 2) The module frame has a thermal expansion and contraction effect, and the minimum gap between the two adjacent modules cannot be less than 5mm; in order to meet the system wiring requirements, for the adjacent two rows of modules, the distance between the modules is recommended to be within 25 mm, and the recommended installation distance is 20 mm ;
- 3) Before installation, the following precautions should be taken:
 - a. Modules should be checked visually for any damage and they should be cleaned if there is any dirt or residue left during transporting;
 - b. The module serial numbers should also be checked to ensure they're correct;
- 4) The mounting tracker of module shall be constructed of durable, corrosion-resistant, and UV-resistant materials;
- 5) In areas with heavy snow cover in winter, a taller mounting tracker should be selected. In this way, the lowest point of the module will not be covered by snow for a long time. In addition, the lowest point of the module is high enough to prevent the module from being obscured by plants and trees, or from being damaged by flying rocks;
- 6) It is not allowed to drill holes on the glass and frame of the modules without HUASUN's permission;
- 7) Ensure that the back sheet of the module does not touch the support or building structure that can access the interior of the module, especially when there is external pressure applied on the module surface;
- 8) The PV module of HUASUN HJT is recommended to use the recommended installation method. Different installation methods will affect the maximum load of the module. Please see the following table for details : ' module installation method and corresponding load ' ; The load data is the mechanical load

measured in the laboratory. The design load of the project needs to reserve 1.5 times the safety factor, that is : design load = test load / 1.5. If the modules are installed in such environment as snowy or strong wind, special protection should be taken during the installation to meet the actual requirements;

4.5.2. Bolt Type Mounting

Modules are bolted to the supporting structure through the mounting holes in the rear frame of modules.



Bolt installation of aluminum frame module

Bolt installation of steel frame module

There are multiple installation holes on the back frame of the module, and at least four installation holes need to be symmetrically secured for bolt-on module.

The 9 * 14mm specification installation holes on the back of the frame are fixed with M8 bolts, and the 7 * 10mm installations holes are fixed with M6 bolts.

It is recommended to use 1 outer hexagonal bolt + 2 flat washer + 1 spring washer + 1 hexagonal nut collocation for bolt installation of aluminum frame modules. The fastener material is recommended to be SUS304.

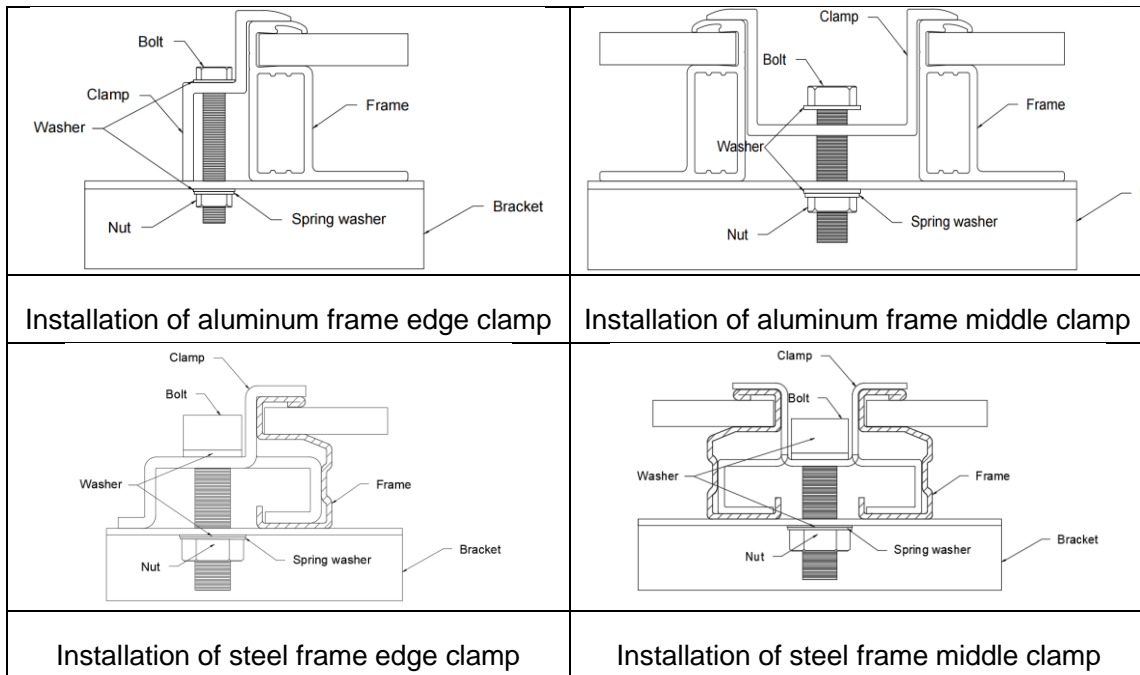
It is recommended to use 1 bolt+ flat washer + 1 spring washer + 1 elastic clamp for bolt installation of steel frame modules. The material of elastic clamp is S350 GD. If this installation method is used in the project site, please contact HUASUN to sell and purchase the elastic clamps.

*The material and selection of fasteners can be selected according to the actual environment of the project.

*Suggestion: tightening torque for M8 bolts should be within 16N•m-20N•m; The torque for M6 bolts should be within 8N•m-12N•m.

4.5.3. Clamp Type Mounting

The modules should be installed using special clamp.



The use of clamp installation modules requires the use of at least four clamps symmetrically fixed modules; the middle clamp can be used to fix the two adjacent modules, and the edge of the group string can be fixed by the edge clamp. Always make sure the shadow of clamps should not come on the module front surface. The drain hole should not be blocked by clamps. For framed modules, ensure the clamps overlap the module frame by at least 8mm but not more than 10mm (cross section of clamps can be changed, on the condition that the modules may be installed securely).

It is recommended to use the combination of 1 clamp + 1 bolt + 2 flat washer + 1 spring washer + 1 nut for the installation of the clamps. The fastener material is recommended as SUS304 ; clamps should be the same material with the frame, aluminum frame clamps material recommended 6005-T6, recommended aluminum frame clamps length $\geq 60\text{mm}$, thickness $\geq 3\text{mm}$; steel frame clamps material recommended S350GD, steel frame clamps length $\geq 100\text{mm}$, thickness $\geq 2\text{mm}$.

* The material and type of clamps and fasteners can be selected according to the actual environment of the project site.

Under no circumstances should the clamps touch the glass or deform the frame of the module. The front contact surface between the clamp and the frame must be smooth, otherwise the frame may be damaged and result in the damage of the module.

* Suggestion: Tighten with M8 bolts, torque range: 16N.M-20N.M.

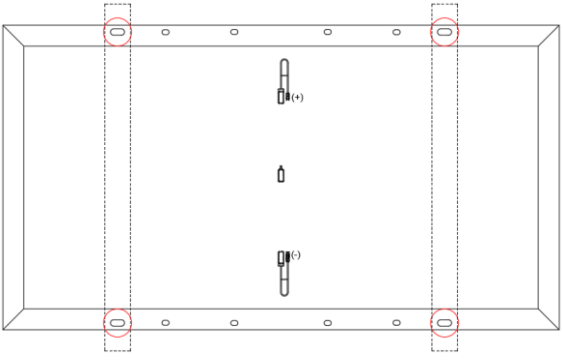
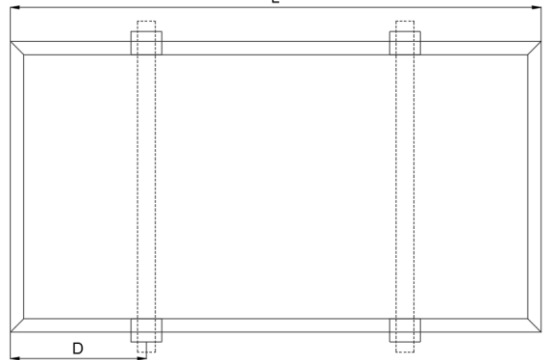
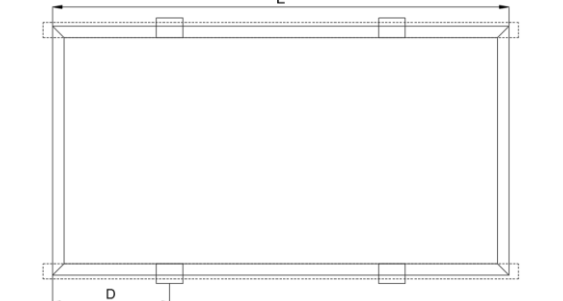
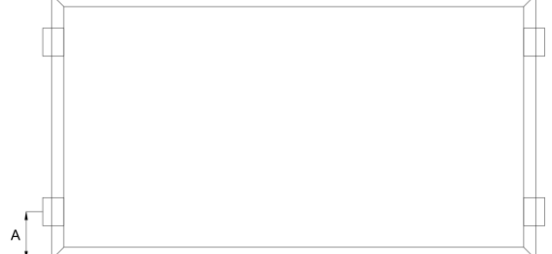

4.5.4. Module installation diagram and corresponding load

Under the effect of gravity or small load, the glass surface of the module will have different degrees of subsidence, and the center of the module will have the largest amount of subsidence, which is the elastic deformation. The deformation can be restored after taking down the module or removing the load, which will not result in micro-crack of cells and power degradation.

Module appearance may get affected under severe environment such as heavy snow, module will bear heavy snow load, a big shape change may occur to the center of the module. During the shape change of modules, the junction box or the glass may contact with the obstacle underneath, great stress may occur to the back glass and the modules are vulnerable to break. HUASUN requires that the distance between the obstacle underneath and the junction box or the glass shall $\geq 120\text{mm}$.

When installing the clamps on the short side, the load should be calculated and the support structure designed by professional structural engineers, according to the project climate conditions. Any foreign matters should be avoided underneath the orthographic projection of the module glass. Other appearance issues resulted from self-weight or other loads are not deemed as defects, and which will not be covered under warranty.

Clamps installation diagram

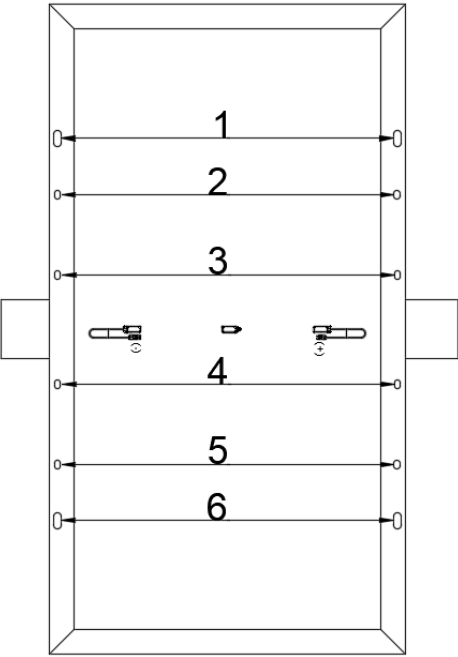
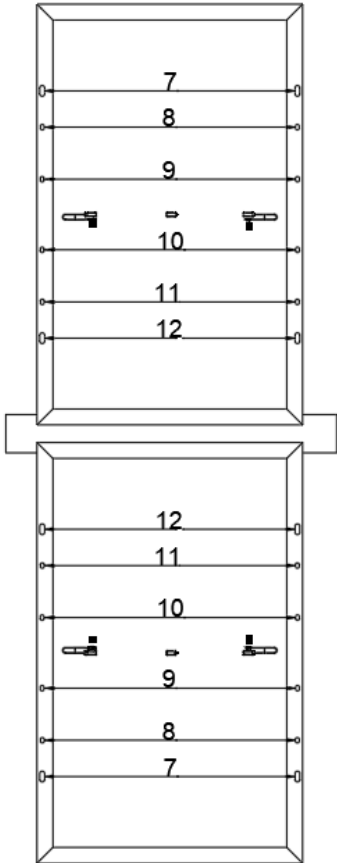
	
<p>IM1.Outer four hole bolt installation (guide rail perpendicular to the long frame)</p>	<p>IM2.Long side clamp (guide rail perpendicular to the long side frame)</p>
	
<p>IM3.Long side clamp (guide rail parallel to the long side frame)</p>	<p>IM4.Four-angle clamp (no guide rail)</p>
	
<p>IM5.Short side clamp (guide rail perpendicular to the long side)</p>	

The installation method corresponds to the load

Module Structure	Module Model	The installation method corresponds to the load					
		IM 1	IM 2		IM 3	IM 4	IM 5
			$D \leq 200\text{mm}$	$1/5L \leq D \leq 1/4L$	$1/5L \leq D \leq 1/4L$	$30\text{mm} \leq A \leq 60\text{mm}$	$1/5L \leq D \leq 1/4L$
Double glass with frame	HS-182-B144DS	+5400 -2400	/	+5400 -2400	+3600 -2400	/	/
	HS-210R-B96DS HSN-210R-B96DS HS-210R-B96DSN HSN-210R-B96DSN HS-210R-B96DSB HSN-210R-B96DSB HS-210R-S96DSB HSN-210R-S96DSB	+5400 -2400	+2400 -2400	+5400 -2400	/	+1600 -1600	+2000 -2000
	HS-210R-B108DS HSN-210R-B108DS HS-210R-B108DSN HSN-210R-B108DSN HS-210R-B108DSB HSN-210R-B108DSB HS-210R-S108DSB HSN-210R-S108DSB	+5400 -2400	/	+5400 -2400	/	+1600 -1600	+1800 -1800
	HS-210R-B132DS HSN-210R-B132DS	+5400 -2400	/	+5400 -2400	/	/	/
	HSN-210R-B132D (steel)	+7000 -3000	/	+7000 -3000	/	/	/
	HSN-210R-B132DSU	+7000 -3000	/	+7000 -3000	/	/	/
	HS-210-B132DS HSN-210-B132DS	+5400 -2400	/	+5400 -2400	+3600 -2400	/	/
	HSN-210-B132DS (steel)	+7000 -3000	/	+7000 -3000	/	/	/
	HSN-210-B132DSU	+7000 -3000	/	+7000 -3000	/	/	/
	HS-210-B120DS	+5400 -2400	/	+5400 -2400	/	/	/

4.5.5. Tracking System Installation

Module can be installed on the tracking system such as the flat single axis. The installation holes should be selected according to the design of the support system. Refer to the table below for the installation methods and corresponding mechanical load. Tracker installation accessories consult tracker manufacturers, system installers or professional designers should check the bearing capacity of the support system (bracket, foundation, etc.) according to the selected mounting hole position or clamp position. All losses caused by design changes or installation errors of the tracker manufacturer may not be covered by HUASUN warranty.

	
1P	2P

Modules with tracking system load list

Module Model	Bracket Model	Installation Hardware	test load (Pa)
HS-182-B144DS	NEXTracker NXH/NX100/NXH-XTR (1P)	NX Standard Rail (400mm) 3、 4 installation hole	+1400 -1400
		NX Standard Rail (790mm) 2、 5 installation hole	+2200 -2200
		NX Standard Rail (1400mm) 1、 6 installation hole	+2600 -2600
HS-210R-B132DS HSN-210R-B132DS	NEXTracker NXH/NX100/NXH-XTR (1P)	NX Standard Rail (400mm) 3、 4 installation hole	+1600 -1600
		NX Standard Rail (790mm) 2、 5 installation hole	+3600 -2400
	Soltec SFOne (1P)	Standard Short Rail 3、 4 installation hole	+1800 -1500
		Long Rail 2、 5 installation hole	+2000 -1500
		Long Rail 1、 6 installation hole	+2500 -2000
	Soltec SF7 (2P)	Long Rail 8、 11 installation hole	+2200 -1500
		Long Rail 7、 12 installation hole	+2600 -2000
		Standard Short Rail 9、 12 installation hole	+1800 -1500
	Arctech horizontal Single-axis Tracker SkyLine 2.5(1P)	450mmpurlin Drawin No:300025853 3、 4 installation hole	+1800 -1800
		840mmpurlin Drawin No:300025616 2、 5 installation hole	+2300 -2000
		1450mmpurlin Drawin No:300025276 1、 6 installation hole	+2500 -2100
HS-210-B132DS HSN-210-B132DS	NEXTracker NXH/NX100/NXH-XTR (1P)	NX Standard Rail (400mm) 3、 4 installation hole	+2400 -2400
		NX Standard Rail (790mm) 2、 5 installation hole	+2800 -2400
	Soltec SFOne (1P)	Standard Short Rail 3、 4 installation hole	+1800 -1500
		Long Rail 2、 5 installation hole	+2000 -1500
		Long Rail 1、 6 installation hole	+2500 -2000
	Soltec SF7 (2P)	Long Rail 8、 11 installation hole	+2200 -1500
		Long Rail 7、 12 installation hole	+2600 -2000
		Standard Short Rail 9、 12 installation hole	+1800 -1500
	Arctech horizontal Single-axis Tracker SkyLine 2.5(1P)	450mmpurlin Drawin No:300025853 3、 4 installation hole	+1800 -1800
		840mmpurlin Drawin No:300025616 2、 5 installation hole	+2300 -2000
		1450mmpurlin Drawin No:300025276 1、 6 installation hole	+2500 -2100

5. Electrical Installation

5.1. Electrical Performance

1) There is an error of $\pm 3\%$ between the nominal value of module electrical performance parameters such as I_{sc} , V_{oc} , P_{max} and standard testing conditions rated value;

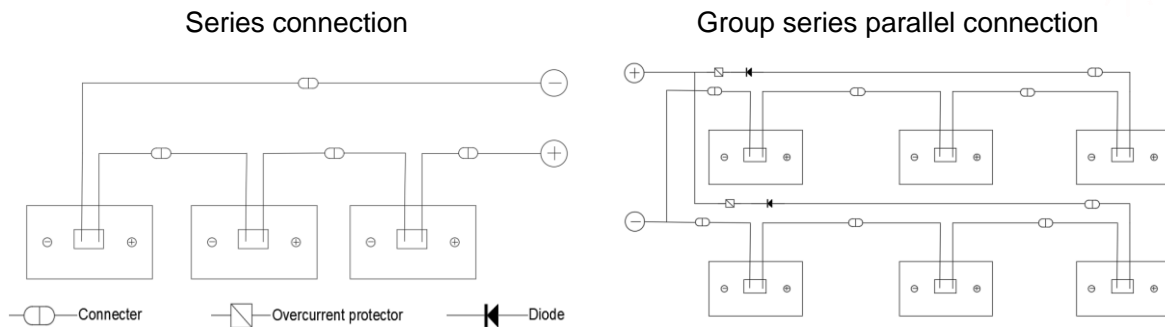
Standard test conditions of modules: front irradiance 1000W/m^2 , atmospheric quality AM1.5, module temperature 25°C (STC);

Front irradiance 1000 W/m^2 , back irradiance 135 W/m^2 , atmospheric quality AM1.5, module temperature 25°C (BNPI);

2) The maximum allowed quantity of modules in string connection shall be calculated according to relative regulations. The open circuit voltage value under the expected lowest temperature shall not exceed the maximum system voltage value allowed by modules and other values required by DC electric parts. Normally, the VOC factor can be calculated by the following formula. $C_{Voc}=1-\beta V_{oc}\times(25-T)$. T: The expected lowest temperature of the installation site, β : VOC temperature coefficient ($\%/^\circ\text{C}$) (Refer to modules data sheet). Recommended maximum value in series is $[\text{Max System voltage } V / (1.25 \times V_{oc})]$, recommended maximum value in parallel is $[\text{fuse rating current} / 1.25 \times I_{sc}]$;

3) In order to ensure the normal operation of the system, when connecting modules or connecting loads, the polarity connection of the cable should be ensured to be correct; If the module is not connected correctly, the bypass diode and the cable box may be damaged. PV modules are connected in series, parallel and series-parallel, etc. The number of modules connected in series and parallel should be reasonably designed according to the system configuration. When the number of modules in parallel is more than 2 strings, the current protection device must be used on each string of modules.

4) The modules in series must use the same specification module products, and the modules in the same string must ensure the consistency of their current.



5.2. Cables

- 1) The connector used in the module requires protection level IP68, connector protection level IP68. The positive electrode of the module connector is inserted into the negative electrode of the connector of the adjacent module for series connection .
- 2) Always use dedicated solar cables that comply with local fire, building and electrical regulations;
- 3) Only use the special cable that minimum 90°C temperature resistant, light resistant with a cross section not less than 4mm² designated as PV wire for field application. It is recommended to use 4-6mm² PV special cables in the roof tile installation;
- 4) HUASUN requires that all wiring and electrical connections shall comply with the local corresponding requirements of the National Electrical Code;
- 5) Use light-resistant and aging-resistant cable ties and cable clips to fix cables on brackets or mounting rails to avoid blocking the back of modules;
- 6) Cables should be protected from direct sunlight or water. Do not press hard on the cable which may result in mechanical damage;
- 7) The minimum bending radius of the cable should be 43mm.

5.3. Connectors

- 1) Please keep the connector dry and clean, and make sure that the nut of the connector is in a tight state before connecting.
- 2) Avoid foreign objects such as moisture, dust, and organisms from entering the connector, which may cause the connector to fail to work properly or be damaged.

- 3) If the connector is in a wet state, it is forbidden to connect.
- 4) If the connector is polluted, it is forbidden to connect and use.
- 5) If the connector is not connected positively and negatively, the connector does not have waterproof function.
- 6) The components need to be connected as soon as possible after installation, and the connector should meet the requirements of IP68 (IEC60529) after connection. If the connector cannot be connected in time or installed in rainy and foggy weather, it is recommended to increase the connector protection device.
- 7) Avoid the connector being exposed to direct sunlight and soaking in water.
- 8) Avoid the connector falling on the ground or roof, the wrong connection may produce arc and electric shock, please make sure all the electrical connections are firm, make sure all the connectors with locking are fully connected.
- 9) Do not connect different (brand and model) connectors together.

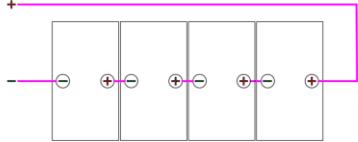
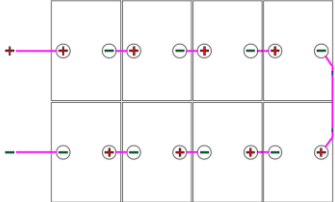
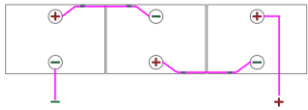
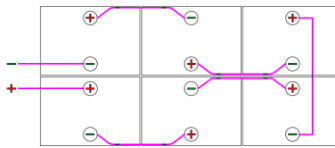
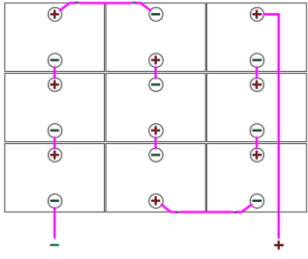
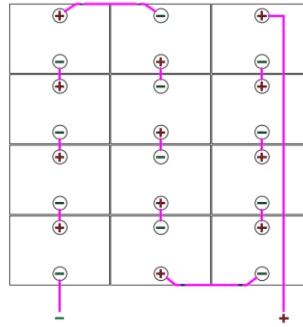
5.4. Bypass Diode

In case of diode failure, please contact HUASUN promptly and do not open the junction box by your-self.

5.5. Anti-pid and Inverter Compatibility

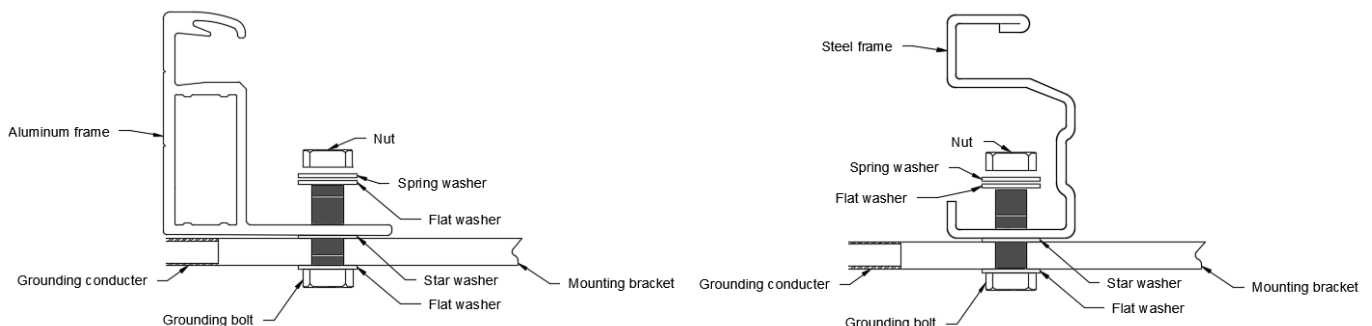
HUASUN PV modules are certified with the most rigorous PID testing before leaving the factory. The negative electrode of the modules usually does not need to be electrically connected to the earth, so it can be compatible with isolated type (with transformer) or non-isolated type inverters.

5.6. Cabling method

vertical installation of modules: Select standard short cable		
Cross- installation of modules: Select standard long cable		
Cross- installation of modules: Select standard short cable		

6. Grounding

- 1) Module frame should be grounded to avoid lightning strikes and for electrical safety. A 4mm² copper core wire can be connected in series through adjacent grounding holes in the module frame and connected to the lightning protection grounding grid at the end of the array.
- 2) When grounding, the grounding device must penetrate the anodized layer of the frame and it should be tightened to secure.
- 3) The grounding material and grounding effect need to meet the requirements of the corresponding local electrical related specifications for the material used as an electrical conductor.
- 4) The following grounding methods are permitted:
 - ① Use grounding hole to ground
 - a. There are several grounding holes with a diameter of Ø5mm in the four corners on the back of the module frame.
 - b. Pre-install the grounding device according to the schematic diagram.
 - c. Lock the grounding bolt, the recommended torque value for the M3 grounding bolt is 2.3N-m.
 - d. The grounding between the modules should be done by a qualified electrician and the grounding device must be made by a qualified electrical manufacturer.
 - e. The service life of grounding accessories should meet the requirements of the project.



② Other third party grounding devices

HUASUN modules may be grounded using a third party grounding device, but the grounding must be reliable and certified, and the grounding device is operated in accordance with the manufacturer's requirements.

7. Operation and Maintenance

Regular inspection and maintenance of modules must be carried out, especially within the warranty period, which is the user's responsibility. The circuit breaker should be disconnected before the inspection. If modules are damaged, the supplier should be informed within two weeks after the failure found, and the same type of modules should be used for replacement. Do not touch the live parts of the cable or connector.

7.1. Cleaning

Dust accumulation on the glass surface of the module will reduce its power output and may cause regional hot spots such as industrial wastewater and bird droppings. The degree of impact depends on the transparency of the waste. The modules should be cleaned regularly since a small amount of dust on the glass will affect the intensity and uniformity of sunlight absorbed.

- 1) Cleaning may create a risk of damaging the modules and relevant components, as well as increasing the potential electric shock. Therefore, care should be taken to protect the modules from damage by wearing appropriate protective clothing such as clothes, insulating gloves;
- 2) Before cleaning, inspect modules for cracks, damage and loose connections;
- 3) Make sure the circuit is disconnected before cleaning the modules as touching exposed parts of live parts may cause injury;
- 4) In order to reduce potential electric shock or burn, it is recommended to clean photovoltaic modules in the early morning or evening when the light is not strong and the module temperature is low, especially for areas with higher temperatures;
- 5) Do not try to clean photovoltaic modules with broken glass or exposed wires, which may result in electric shock;
- 6) As for the frequency of cleaning, it depends on how quick the dirt accumulates. Under normal circumstances, rain will clean the surfaces of modules, which will reduce the frequency of cleaning. Under no circumstances should a material with a rough surface be used to clean modules.

Cleaning methods:

a: Method A: High-Pressure Water Cleaning

- ① Water quality requirements
- ② PH:5-7
- ③ Chloride or salt content: 0-3000 mg/L
- ④ Turbidity: 0-30 NTU
- ⑤ Conductivity: 1500~3000 us/cm
- ⑥ Total dissolved solids (TDS): ≤ 1000 mg/L
- ⑦ Water hardness - Calcium and magnesium ions: 0-40mg/L
- ⑧ Non-alkaline water must be used, softened water should be used when available.
- ⑨ The recommended maximum water pressure is 4MPa (40bar)

b: Method B: Compressed Air Cleaning

Air pressure cleaning is recommended when cleaning soft stains (like dust) on modules. This method can be applied as long as the field cleaning is efficient enough.

c: Method C: Wet Test Cleaning

- ① If there is excessive soiling present on the surface of modules, an insulated brush, sponge, or other soft cleaning tool may be used with caution.
- ② Ensure that any brushes or agitating tools are made of insulating material to minimize the risk of electric shock and that they do not scratch the glass or aluminum frame.
- ③ An environmentally friendly cleaner may be used discreetly if oil stains are present.

d: Method D: Cleaning Robot Cleaning

- ① If the cleaning robot is used for dry cleaning, it is required that the brush material is soft plastic, and the glass surface and aluminum alloy frame may not be scratched during and after cleaning.
- ② The weight of the cleaning robot should not be too heavy, and module damage and power degradation caused by improper cleaning of the cleaning robot are not within the warranty of HUASUN.

7.2. Visual Inspection of Modules

Visually inspect the modules for appearance defects, in particular:

- 1) Whether the glass of the module has cracked;

- 2) Corrosion in the soldering of the cell main bus bar: during installation or transportation, the encapsulation material is damaged, resulting in moisture into modules;
- 3) Check the back sheet of modules for burning marks;
- 4) Check the photovoltaic modules for signs of aging, including possible rodent damage, climate aging, and whether all connectors are tightly connected and corroded. Check and make sure the modules are well grounded;
- 5) Ensure that there is no sharp object in contact with the surface of the module;
- 6) Whether the module is blocked by obstacles, foreign bodies;
- 7) Check whether the fixing screws between the module and the bracket are loose or damaged, and adjust or repair them in time.

7.3. Inspection Of Connectors and Cables

It is recommended to perform a preventive inspection every 6 months as follows:

- 1) Check the tightness of the connectors and whether the cable connection is secured;
- 2) Check for cracked sealant and gaps at the junction box.
- 3) Check whether all connectors are tightly connected and whether there is any corrosion; Check connectors, bolt torque, and grounding; Check that the installed hardware is fastened in place, loose connections can cause damage to the array.
- 4) All cables are inspected for rodent damage or material aging to verify the robustness of their connections. In addition, the connector should be protected from direct sunlight and away from waterlogged areas.